

Follow steps 1-3 as shown in IP093 then follow steps 3a to 3c which are detailed below. Once these steps have been carried out you can then continue to follow the steps detailed in IP093 starting at step 4.

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#### Step 3a

Introduce a bead of silicone sealant over the top of the foam cord that was installed in step 3 of IPO93. The area where the silicone needs to be applied is highlighted. Ensure this is completed on both clamps and on both sides of the clamp.





### Step 3b

Apply silicone around the end of the end clamp as shown.



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#### Step 3c

Apply silicone around the TDC base as shown. Then follow the steps shown in IP093 starting at step 4.



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